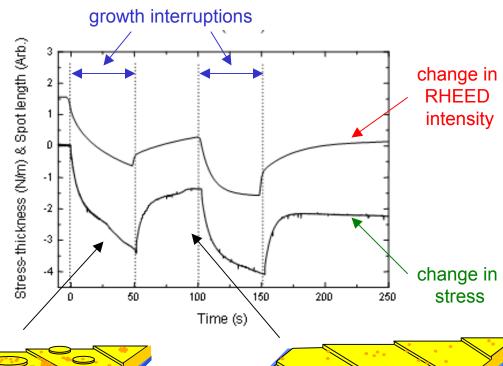
## Stress and Structure Evolution During Formation of Polycrystalline Metallic Films: From Adatoms to Coalescence

DMR-0302044: Carl V. Thompson, Department of Materials Science and Engineering, M.I.T.

- High sensitivity, high sampling rate tools for real-time, in-situ stress measurements have been developed.
- Reversible stress changes have been observed during growth interruptions in all stages of Volmer-Weber growth (before, during, and after coalescence).
  - C. Friesen and C.V. Thompson, Phys. Rev. Letts. **89**, 126103 (2002).
- C. Friesen, S.C. Seel, and C.V. Thompson, J. Appl. Phys. **95**, 1011 (2004).

 Correlation of changes of stress and reflected high energy electron diffraction intensity demonstrates that surface defects cause compressive stress.



In-situ, real-time stress measurements provide a probe of surface structure during film growth.



High surface defect concentration during growth.

Low surface defect concentration during interruption in growth.

C. Friesen and C.V. Thompson, Phys. Rev. Letts. 93, 056104 (2004).

## **Educational and Outreach Activity**

DMR-0302044: Carl V. Thompson, Department of Materials Science and Engineering, M.I.T.

## Results from NSF research have been included in MIT courses;

3.44\* Electronic Materials and Thin Film Processing, and

3.48J\*\* Materials and Processes for Microelectromechanical Devices and Systems and courses for professional engineers and scientists in summer short courses;

3.50s Thin Films and Small Volume Structures: Stresses, Deformation and Reliability

6.74s Multilevel Interconnect Process Technologies for Microelectronic Fabrication

\*simultaneously attended by students in classrooms in Singapore as well as MIT \*\* jointly offered with 4 other Engineering departments at MIT, and simultaneously attended by students in classrooms in Cambridge UK, Singapore, and MIT



NSF work involves collaborations with 2 other faculty at MIT and one in Singapore, research results are discussed in group meetings of all groups (and in regular videoconferences with Singapore, below).

